

凱美塑膠機械股份有限公司
KAI MEI PLASTIC MACHINERY CO., LTD.



Since 1977

SINGLE STATION WITH DOUBLE DIE HEAD COLOR GRADING BLOW MOLDING MACHINE.

單模架雙模頭漸層中空成型機

PBS-505D-GE

Polaris



PBS-505D-GE

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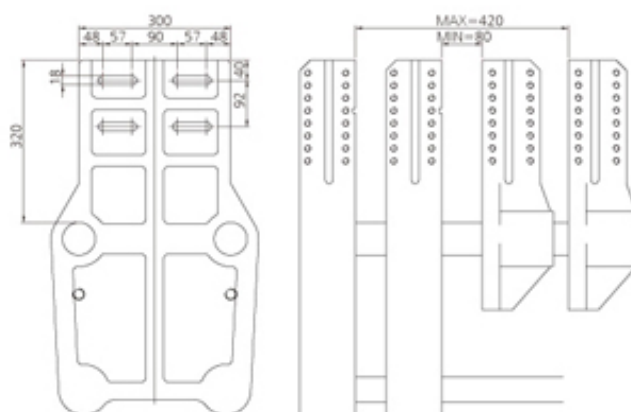
PBS-505D-GE MACHINE FEATURES

- Color grading bottle no need second processing, effectively saving the cost.
- Color grading design easily change the color, bring more complete color effect and multiple level for product.
- Servo motor can expertise control screw rotation speed, stabilized parison length.
- Aluminum extrusion style frame design, more fashion outfit, lightly weight, and elastic design.
- Color grading and multi-layer bottle easily change and direct control by MMI.
- Optional equipped with MOOG 100 points parison control, handle deflashing system, take out robot, lift die head and power saving servo...etc.

PBS-505D-GE主要特色

- 漸層瓶身一體成型不需二次加工，有效節省成本。
- 漸層設計可自由變換色彩，帶給產品完整的色彩感受、層次更加豐富。
- 伺服馬達可精確控制螺桿轉速、穩定料胚長度。
- 鋁擠型設計框架，外型美觀、重量輕盈、設計靈活。
- 漸層、多層互換容易可由MMI控制。
- 可自由選配MOOG 100點厚薄控制器、打手把設備、機械手取出、抬模頭和省電伺服等等...

模板尺寸圖
MOLD PLATEN DIMENSIONS



MODEL NO. 型號		UNIT 單位	PBS-505D-GE
Mould Center Distance	模中心距	mm	120
Product max. capacity	最大產品容量	C.C	200~1000
Min./Max. dia. Of product	產品直徑	Mm	30~100
Screw Diameter	螺桿直徑	Mm	55
Screw L/D Ratio	螺桿比例		24/1
Total Motor	總馬力	HP	23.5
Capacitor for barrel	料管電容量	KW	14.94
Screw Speed	螺桿轉速	r.p.m	60
Extruding capacity	押出量	Kg/hr	45
Capacitor for die head	模頭電容量	KW	6
Clamping Force	鎖模力	Ton	5.4
Hydraulic Drive Motor	驅動馬達	HP	14.75
Air pressure	空氣壓力	Kg/cm	6~8
Air Consumption	空氣消耗量	L/min	1200
Total Electric Power	總電量	KW	64.5
Average Energy Consumption	平均消耗量	KW	51.6
Machine N.W.	機械淨重	KG	5000
Machine G.W.	裝箱毛重	KG	6000

此機台選購配件為Moog 100點厚薄控制、機械手、抬模頭及省電伺服

Machine option equipment are Moog 100 point parison control, take out robot, lift die head and power saving servo.

以上規格如因設計變更數不另行通知

All specifications and designs are subject to change without notice.



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