



SINCE 1979

HEMINGSTONE

THE FIRST CHOICE

High Speed Fully Auto 2 Lines Bag on Roll Making Machine

- T-shirt Bag
- Vegetable Bag
- S Type Star Sealing Bag
- Star Sealing Bag

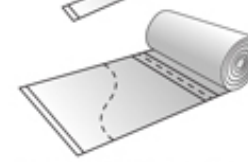
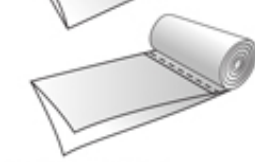
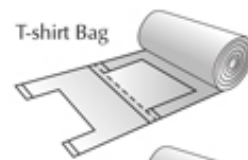
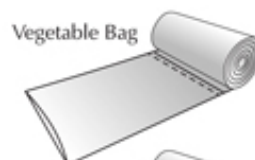


HM-1000TR

High Speed Fully Auto 2 Lines Bag
on Roll Making Machine for Coreless Bag

HM-1000TR+C2

High Speed Fully Auto 2 Lines Bag
on Roll Making Machine for Coreless and Core Bag



Star Sealing Bag

Star Sealing Bag + S Perforation

- With Vegetable Bag
- With Star Sealing Bag
- With S Type Star Sealing Bag
- With T-shirt Bag



HM-1000TR+S2+C2

High Speed Fully Auto 2 Lines Bag on Roll Making Machine
for Coreless and Core Bag with Hot Slitting and Post Gusset Unit

- With Vegetable Bag
- With Star Sealing Bag
- With S Type Star Sealing Bag
- With T-shirt Bag



SPECIFICATIONS :

Model	Film width (max. mm)	Bag width (mm)			Bag length (mm)			Thickness of film (mm total)		Pro spe (cy (m
		Star sealing bag & S type star sealing bag	T-shirt bag & vegetable bag	Single line table cover & bottom Sealing bag	Star sealing bag & S type star sealing bag	T-shirt bag & vegetable bag	Single line table cover & bottom Sealing bag	Star sealing bag & S type star sealing bag	T-shirt bag, vegetable bag & table cover	
HM-1000TR	400 x 2 1000 x 1	100~400 x 2	150~300 x 2	260~680	300~1500	300~700	300~3000	0.02~0.2	0.02~0.2	
HM-1000TR+C2	400 x 2 1000 x 1	100~400 x 2	150~300 x 2	260~680	300~1500	300~700	300~3000	0.02~0.2	0.02~0.2	
HM-1000TR+S2	1200	100~300 x 2	150~300 x 2	260~680	300~1500	300~700	300~3000	0.02~0.12	0.02~0.2	
HM-1000TR+S2+C2	1200	100~300 x 2	150~300 x 2	260~680	300~1500	300~700	300~3000	0.02~0.12	0.02~0.2	

FEATURES



Hot Slitting & Gusset Unit (for S2)

- Special designed servo-driven feeding system which is easy for operation.
- Equipped with multi auto safety devices including alarms and automatic shutdown settings.
- Independent temperature control.
- Equipped with automatic tension control to ensure the stability of film feeding.
- High efficiency production.

Unwind Unit with Inverter Feeding Motor(for TR, TR+C2)

- The machine is able to run two lines.
- Equipped with two tension racks to control the tension of two jumbo rolls respectively
- With AC inverter motor.
- Equipped with auto shutdown settings under film shortage and also bag- pressing settings under film disconnecting.
- Equipped with heavy duty air shaft to control the bag-pressing motor and jumble roll.

S Type & T-shirt Perforation Unit

- T-shirt bag waste collecting system: Applying 2 motors to control the waste collecting system, which ensure that the waste part of T-shirts can be eliminated precisely under high speed.
- By applying the high-pressured blower, the wastes can be automatically collected to the waste collector.
- Punching mold replacing: Using magnetism to stuck the punching mold so that it is much easier and rapid to replace the punching molds.
- Being capable of producing different types of bags such as T-shirt bag, star sealed bag with S perforation.



Rewinding Device with / without Core (for C2)

- Equipped with automatic rewinding devices which are capable of performing winding with core and winding without core.
- Respective tension controls for A, B lines. Equal winding tightness for A, B lines.
- Equipped with automatic shutdown setting while encountering roll changing abnormalities. (Including excessive winding-tightness, core-loading abnormality and the abnormality on clutch of turntable.)
- Warnings signal under core shortage.
- Being capable of performing auto roll replacing settings while the winding of previous roll has completed.

Production speed (roll/min) (max.)	Film line speed (m/min max.)	Speed for changing the roll (max.)		Production of roll				Power required (kw)	Air compressor (hp) not including	Machine dimensions		
				Roll width (max. mm)			Roll diameter (mm max.)			L (m)	W (m)	H (m)
		Coreless	W/Core	Star sealing bag & S type star sealing bag	T-shirt bag & vegetable bag	Single line table cover & bottom Sealing bag						
200	100	7	—	100~200 x 2	150~300 x 2	260~680	170	33	7.5	9	2.42	1.6
200	100	7	4	100~200 x 2	150~300 x 2	260~680	170	33	7.5	9	3.28	1.9
200	100	7	—	100~150 x 2	150~300 x 2	260~680	170	33	7.5	10.65	2.42	2.25
200	100	7	4	100~150 x 2	150~300 x 2	260~680	170	33	7.5	10.65	3.28	2.25



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