

SINCE 1983



► **RUBBER**
INJECTION MOLDING MACHINE
橡膠自動射出成型機 JD-RH series



▶ JD-RH series

Rubber Injection Molding Machine (High Bed Structure)
橡膠自動射出成型機 JD-RH 200T (高床式)



► JD-RH series

Rubber Injection Molding Machine (Horizontal)
橡膠自動射出成型機 JD-RH 200T (水平式)



Model	型號	JD-RH 65T	JD-RH 200T	JD-RH 225T	JD-RH 260T	JD-RH 300T	
Shot Volume	射膠量	500	1500	1500	1500	2000 & 4000	c.c.
Injection Pressure	射出壓力	1600	1700 - 1800	1600	1700 - 1800	1600	kgf / cm ²
Injection Cylinder Pressure	射出油缸壓力	140	150 - 160	140	150 - 160	150	kg / cm ²
Screw Diameter	螺桿直徑	25	32	32	32	32 & 45	mm
Strip Dimension (T×W)	適用膠條尺寸	6 x 30	10 x 60	10 x 60	10 x 60	10 x 60	mm
Clamping Force	鎖模力	65	200	225	260	300	tons
Piston Diameter	盤面尺寸	290 x 320	480 x 500	550 x 620	520 x 580	600 x 650	mm
Plate Size	活塞直徑	200	355	370	400	430	mm
Piston Stroke	活塞行程	420	560	480	580	600	mm
Space Between Tie Bar	圓柱內距	430 x 200	575 x 210	675 x 365	645 x 275	695 x 295	mm
Oil Hydraulic System	油壓系統用	7.5	15	20	20	25	HP
Hot Oil Cycling Motor	熱媒油循環馬達	0.5	0.5	0.5	0.5	0.5	HP
Platen Heated	盤面加熱用	7.2	13.6	13.6	16	16	kw
System Pressure	系統壓力	210	210	210	210	210	kg / cm ²
Oil Tank Capacity	油箱容量	250	370	370	470	560	liters

Features 特色

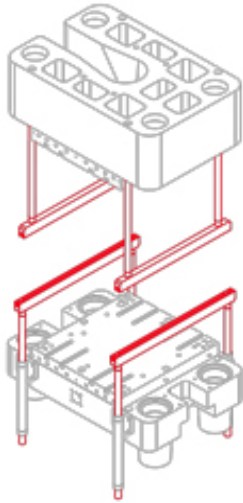
- ▶ Ideal for the production of natural & synthetic rubber, oil & heat resistant rubber, and reclaimed rubber.
- ▶ High bed structure.
- ▶ JD-250RH PLC equipped with standard PLC controller only.
- ▶ All other JD-RH series machines allow the optional micro-computer controller.
- ▶ 本系列機種，適用於天然橡膠，合成橡膠、耐油、耐熱橡膠及再生橡膠等製品
- ▶ 高床型結構
- ▶ JD-250RH PLC 可程式控制器為標準配備
- ▶ JD-500RH, JD-1000RH, JD-1500RH, PLC 可程式控制器為標準配備。微電腦控制器為特殊配備

Products 成品

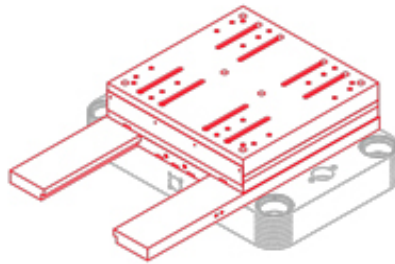


Model	型號	JD-RH 65T	JD-RH 150T	JD-RH 200T	JD-RH 225T	JD-RH 260T
Shot Volume	射膠量	D	F,G	G,H,I	G,H,I	H,I,J
Injection Pressure	射出壓力	1600	1600	1600	1600	1600
Injection Cylinder Pressure	射出油缸壓力	140	140	140	140	140
Screw Diameter	螺桿直徑	32	45	45	45	45
Strip Dimension (T×W)	適用膠條尺寸	6 x 30	10 x 60	10 x 60	10 x 60	10 x 60
Clamping Force	鎖模力	65	150	200	225	260
Piston Diameter	盤面尺寸	290 x 320	360 x 510	480 x 500	550 x 620	520 x 580
Plate Size	活塞直徑	200	310	355	370	400
Piston Stroke	活塞行程	420	460	560	480	580
Space Between Tie Bar	圓柱內距	430 x 200	550 x 300	575 x 210	675 x 365	645 x 275
Oil Hydraulic System	油壓系統用	7.5	10	15	20	20
Hot Oil Cycling Motor	熱煤油循環馬達	0.5	0.5	0.5	0.5	0.5
Platen Heated	盤面加熱用	7.2	11.8	13.6	13.6	16
System Pressure	系統壓力	210	210	210	210	210
Oil Tank Capacity	油箱容量	250	360	370	370	470
Machine Dimensions	機械尺寸	1300 x 900 x 2850	2550 x 2000 x 3450	2550 x 1880 x 3880	2066 x 2040 x 3558	2950 x 2070 x 3890
Machine Weight	機械重量	2200	4500	6300		7000

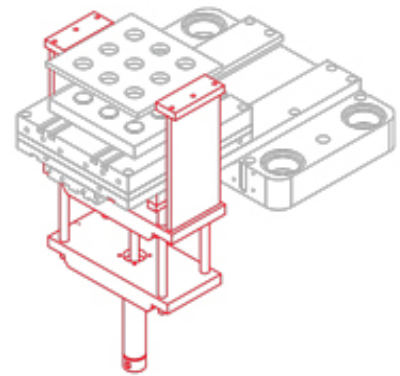
		D	E	F	G	H	I	J	K
Shot Volume	射膠量	300	400	500	1k0	1k5	2k0	2k5	3k0

Optional 選配


- Oil Hydraulic Drive
for Upper & Lower lifters
► 上下油壓吊模



- Slide Platen Device
► 出入模裝置



- Outside Ejector Device
► 托模裝置

JD-RH 300T	JD-RH 400T	JD-RH 500T	JD-RH 700T	JD-RH 800T	JD-RH 1K5T	
I.J.K	J.K.L	J.K.L.M	k.M.N.O.P	L.M.N.O.P	R.S.T.U.V	c.c.
1600	1600	1600	1600	1600	1600	kgf / cm ²
150	150	150	150	150	150	kg / cm ²
45	45	50	50	65	65	mm
10 x 60	10 x 60	10 x 60	10 x 60	10 x 60	10 x 100	mm
300	400	500	700	800	1500	tons
600 x 650	900 x 900	800 x 580	750 x 900	1000 x 1000	1500 x 1500	mm
430	500	560	660	700	963	mm
600	640	700	800	800	1060	mm
695 x 295	970 x 580	915 x 485	910 x 510	1110 x 630	1600 x 1000	mm
25	25	25	30/50	50	75	HP
0.5	0.5	0.5	0.5	0.5	0.5	HP
16	31	35.6	30.4			kw
210	210	210	210	210	210	kg / cm ²
560	600	890	950	1000	1150	lifters
3050 x 2700 x 5190		3240 x 3630 x 5520				mm
8800		14360				kg

L	M	N	O	P	Q	R	S	T	U	V	
4k0	5k0	7k0	8k5	10k	13k	15k	18k	20k	21k	25k	c.c.

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