



SINCE 1979

HEMINGSTONE

THE FIRST CHOICE

HM-1000MS

HM-1000MS+C

HM-1000MS+BC

High speed perforation printing bag on roll
with big core making machine



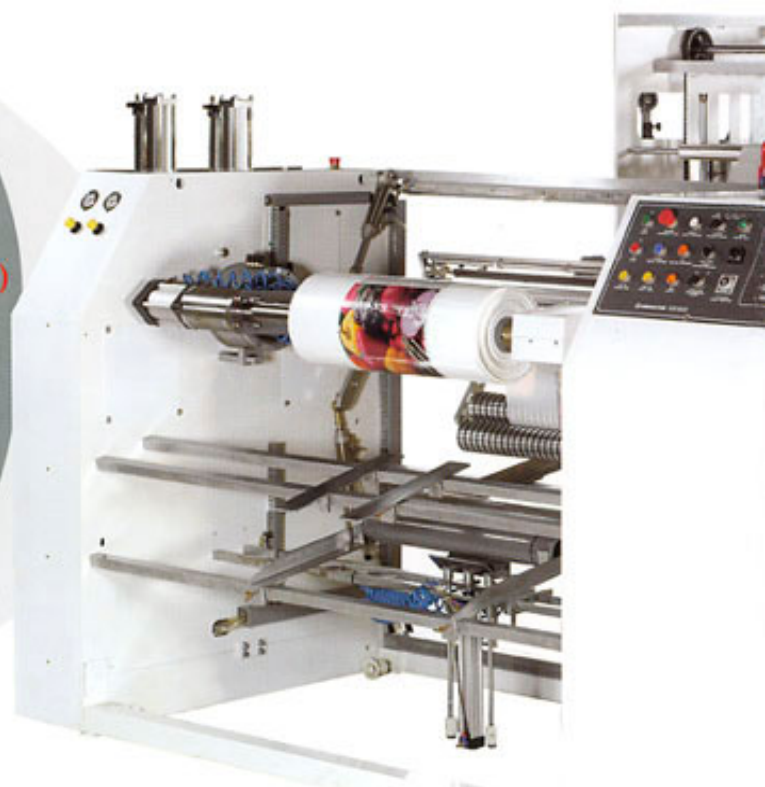
Bag Making Machine

HM-1000MS (without core)

HM-1000MS+C (with core and without core)

HM-1000MS+BC (with big core only)

High speed perforation printing bag on roll with big core making machine



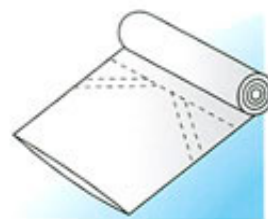
MACHINE FEATURES:

- High speed perforation printing bag on roll with big core making machine, synchronic transmission by 4 servo motor control system, providing stable production speed.
- Fully automatic electrical control system.
- Independent temperature control for up and down sealing knife, no need to change the sealing knife whenever bottom sealing bag or double sealing bag is required.
- The sealing knife and perforation knife are moving in the same time.
- Providing the production for printed bags and plain bags, average production speed is 120 M/min, 240 cycle/min.
- Providing the product of star seal bags, garbage bags, vegetable bags, table cloths, laundry bags, and chair Cover bags.
- The suitable material to be use is HDPE, LDPE, LLDPE and recycled material.

SPECIFICATIONS :

Bag sealing size							
Model	Bag size (mm)		Production speed pcs/min	Lines speed		Thickness of film (Total mm)	Speed for changing the roll
	Width	Length		Without core (m)	With core (m)		
HM-1000MS	900	450 ~ 2000	Max. 240	120		0.02 ~ 0.2	6
HM-1000MS+C	900	450 ~ 2000	Max. 240	120	100	0.02 ~ 0.2	3
HM-1000MS+BC	900	450 ~ 2000	Max. 240		120	0.02 ~ 0.2	3

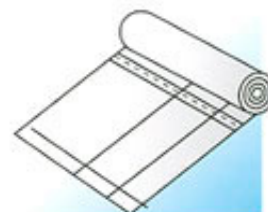
* Maximum operating speed depends on bag size, material and operating conditions. Specification is subject to change without notice.



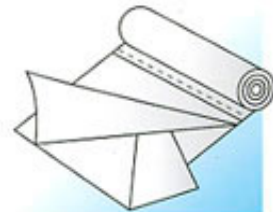
Laundry Bag



Table Cloth



Chair Cover



Bottom Sealing Bag

REWIND UNIT SYSTEM

1. Double rewinding shaft, automatic changing rewind function.
2. Product width : 300mm ~ 800mm.
3. Inner core diameter : 2.5" ~ 6" (Optional).



SPECIAL SEALING KNIFE SYSTEM

1. The Sealing knife including Circulated Cooling System, to maintain non-deforming of sealing knife.
2. Special design of turn over type sealing knife, easy to maintain.
3. The whole mechanical running system of the sealing unit is synchronically controlled by 4 servo motors, to achieve high speed production.

Production of roll				Power required (kw)	Machine dimensions			Machine weight (kg)	Air compressor (not included)
Without core		With core			L (m)	W (m)	H (m)		
Roll width (mm)	Roll diameter (mm)	Roll width (mm)	Roll diameter (mm)						
580	170			18	5.6	2.4	1.5	3000	5 HP
680	170	630	170	18	5.6	3.4	1.5	3000	5 HP
		800	500	17	6.6	2.8	2.1	4000	5 HP

Please visit the website www.machinesources.com and key in
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HEMINGSTONE company profile.



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