



SINCE 1979

HEMINGSTONE

THE FIRST CHOICE

HM-800DT / 800TV / 800VV / 800JT

HM-1000DT / 1000TV / 1000VV / 1000JT

Super High Speed Fully Automatic T-shirt Bag Making
Machine with Servo-Drive and Air Tension
Control System



Bag Making Machine

HM-800DT / HM-1000DT

Super High Speed Fully Automatic
2 Track T-shirt Bag Making Machine

300 pcs x 2 = 600 pcs



This is a special design of practical type T-shirt bag making machine, operating in fully automatic system. This machine including inverter motor driven system in unwind unit, EPC control for dual line and finish product folding unit, providing the highest production speed and output.

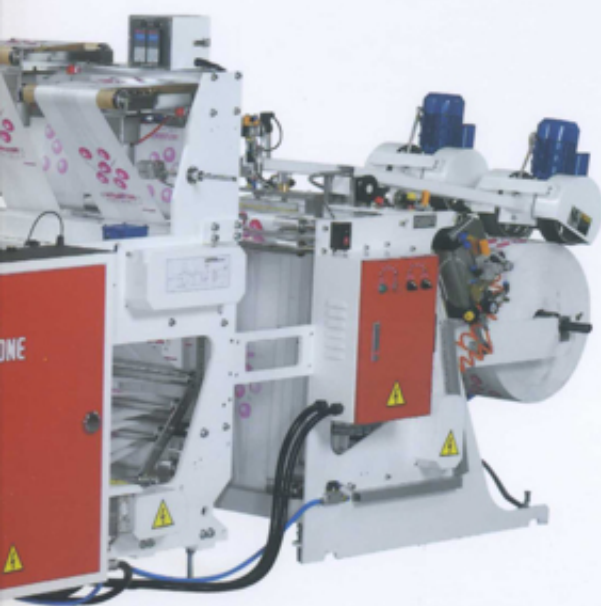
- Special design servo-driven bag feeding is easy to operate.

- Equipped with multi auto alarms and automatic stop design.
- High efficiency production.
- The whole pile of bags has the "Rocking System", which would not make the 2 pcs of bags' sealing stick together.

SPECIFICATIONS :

Model	Bag Size		Max. Production Speed (cycles/min)	Line Speed (m/min)	Thickness of Film (mm)	Heaters (kw)	Power Required (kw)	Machine Dimensions		
	Width (mm)	Length (mm)						L (m)	W (m)	H (m)
HM-800DT	max. 330 x 2	max. 700	max. 300	—	0.01~0.035	7	10	6.6	1.64	1.8
HM-1000DT	max. 430 x 2	max. 700	max. 300	—	0.01~0.035	8	11	6.6	1.85	1.8
HM-500TV	max. 450 x 1	max. 700	max. 300	—	0.008~0.035	5	7	6.5	1.1	1.5
HM-800TV	max. 330 x 2	max. 700	max. 300	—	0.008~0.035	7	10	6.5	1.64	1.5
HM-1000TV	max. 430 x 2	max. 700	max. 300	—	0.008~0.035	8	11	6.5	1.85	1.5
HM-500VV	max. 450 x 1	max. 700	max. 250	—	0.008~0.035	5	7	6.0	1.1	1.8
HM-800VV	max. 350 x 2	max. 700	max. 250	—	0.008~0.035	7	10	6.0	1.64	1.8
HM-1000VV	max. 450 x 2	max. 700	max. 250	—	0.008~0.035	8	11	6.0	1.85	1.8
HM-800JT	max. 320 x 2	max. 700	max. 220	100	0.008~0.035	8	10	7.0	1.64	1.8
HM-1000JT	max. 450 x 2	max. 700	max. 200	—	0.008~0.035	9	11	7.0	1.84	1.8

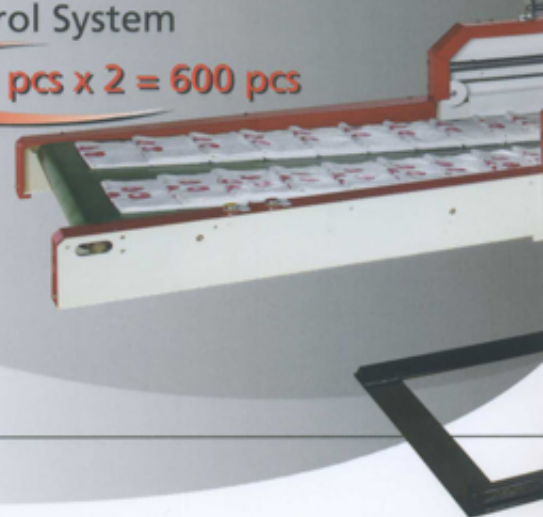
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HM-500TV / HM-800TV HM1000TV

Super High Speed Fully Automatic
T-shirt Bag Making Machine with
Servo-Drive and Air Tension
Control System

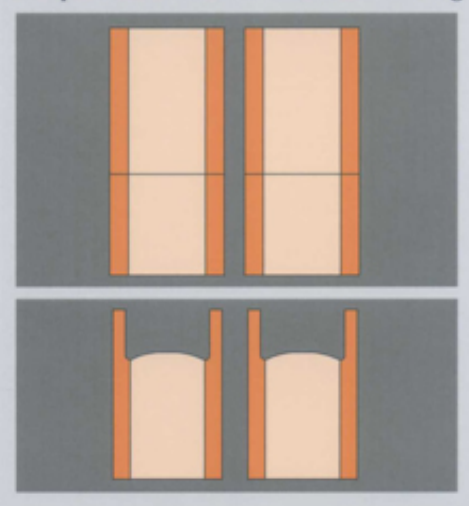
300 pcs x 2 = 600 pcs



Machine Weight (kg)	Gross Weight (kg)	Air Compressor (not included) (hp)
2500	900	10
2700	3100	10
1800	2300	10
2500	2900	10
2700	3100	10
1800	2300	7.5
2500	2900	7.5
2700	3100	7.5
2800	3600	7.5
3000	3800	7.5



Unique Reels with or without Printing



Automatic Air-Blowing Tension Control System (for TV, VV, JT series)

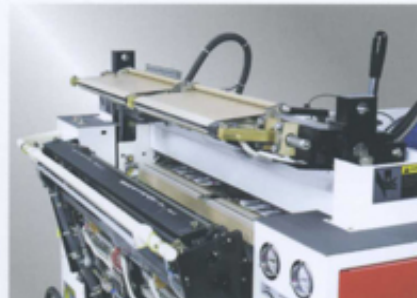
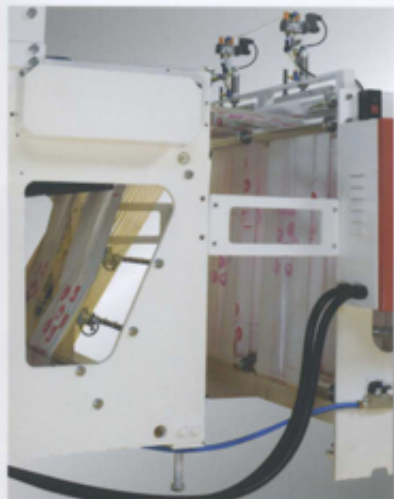
This design is running by fully automatic control system without any manual adjustment. Using the principle of non-tension of air system to let the film moving in stable direction.

The EPC Control System (for DT series)

Whenever the film roll is not feeding in order, it could be adjusted by EPC control unit and the film feeding will be corrected to the right position. This system will enhance the productivity of machine and there will provide one set of EPC for each line.



A special design for the Asian user with Air Blow Control System under light tension. It can run fully auto operations without EPC for orderly film transport.



Sealing Knife "Turnover" Device

The Newly Designed Structure of Sealing Knife
When clean the Sealing Knife, it can move the whole stack bags away, and the sealing knife can turn over for cleaning. To ensure the safety and keeps the maintenance easy. Meanwhile, the punch device driven by air cylinder.



Servo Feeding Control System & Printing Photo Cell

The newly designed big monitor servo feeding control system can manage the "Set Up" data with high speed. The unique design printing bag control system enhance the productivity and easy to operate.



Inverter-motor Tension Control Unwinder

The plastic roll of this unwinder is driven by inverter motor, and it can automatically change the feeding speed based on the machine's speed requirement. This is suitable for the high speed production machine, and the max. plastic roll dia. is 1200 mm.

Bag Making Machine

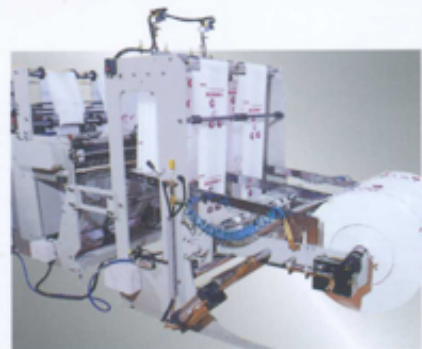
HM-800JT / 1000JT

High Speed Fully Automatic
T-shirt Bag Making Machine
with Servo-Drive System for
the Japanese Market

200 pcs x 2 = 400 pcs



- This machine is a special design to make bags for the Japanese market.
- The production speed up to 100M/min.
- Designed with completed automatic electronic control system.
- To reduce roll change and machine stopping times.



Free Type Tension Control for Unwinder

This is suitable for high speed
production machine to make bags for
the Japanese market.

HM-500VV

HM-800VV

HM1000VV

High Speed Fully Automatic
T-shirt Bag Making Machine
with Servo-Drive

250 pcs x 2 = 500 pcs



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