

P.E. & P.P. MONOFILAMENT MAKING MACHINE

P.E. & P.P. Monofilament can be used for making rope, mosquito mesh, fish net, brush, broom, and other industrial filament.



KS-MF100S

PE. & PP. MONOFILAMENT MAKING MACHINE

(a) GAIN IN WIEGHT DOSING UNIT (ITALY MADE)

(b) HMI (c) NON-STOP SCREEN CHANGER (d) GEAR PUMP (GERMANY MADE)



Kung Hsing
PLASTIC MACHINERY

ISO 9001 CE
Taiwan

SPECIFICATION: 規格

Kung Hsing

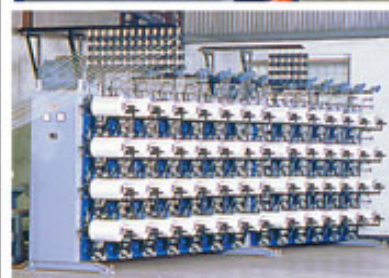
	MODEL	KS - MF55	KS - MF65	KS - MF75	KS - MF90S	KS - MF100S
FEATURE	MATERIAL TO BE USED	P.E. & P.P				
	DIA. OF FILAMENT	0.15 ~ 1m/m MONOFILAMENT				
EXTRUDER	EXTRUSION OUT PUT	50 kg/hr	80 kg/hr	125 kg/hr	200 kg/hr	250 kg/hr
	SCREW DIA.	55 m/m ϕ	65 m/m ϕ	75 m/m ϕ	90 m/m ϕ	100 m/m ϕ
	SCREW L/D	30 : 1	30 : 1	30 : 1	30 : 1	30 : 1
	SCREW MATERIAL	SACM 645 STEEL WITH HARD WITH NITROGEN TREATMENT				
	CYLINDER MATERIAL	SACM 645 STEEL WITH HARD WITH NITROGEN TREATMENT				
	CYLINDER COOLING	1/2 HP $\times$ 3	1/2 HP $\times$ 3	1/2 HP $\times$ 4	1/2 HP $\times$ 4	1/2 HP $\times$ 4
	DRIVING MOTOR	25 HP	30 HP	50 HP	100 HP	150 HP
DIE	HEATER CAPACITY	16 KW	30 KW	35 KW	45 KW	55 KW
	NOZZLE (HOLES)	80	125	205	150 $\times$ 3, 90 $\times$ 5	155 $\times$ 3, 125 $\times$ 5
CONTROL PANEL	TYPE	INDEPENDENCE TYPE SWITCH BOARD (BOX)				
	AUTO-THERM CONTROL	6 POINTS	6 POINTS	7 POINTS	7 POINTS	8 POINTS
COOLING DEVICE	WATER COOLING TANK	570W $\times$ 1500L $\times$ 600H	620W $\times$ 1500L $\times$ 600H	770W $\times$ 1500L $\times$ 600H	920W $\times$ 1500L $\times$ 600H	1150W $\times$ 1500L $\times$ 600H
TAKE-OFF UNIT A	DRIVING MOTOR	3HP	5HP	7 1/2 HP	10HP	15 HP
	TAKE-OFF SPEED	10 ~ 25 m/min	10 ~ 25 m/min	10 ~ 25 m/min	10 ~ 25 m/min	10 ~ 25 m/min
	TAKE-OFF ROLLER (m/m)	270 ϕ $\times$ 400L $\times$ 7PCS	270 ϕ $\times$ 450L $\times$ 7PCS	270 ϕ $\times$ 600L $\times$ 7PCS	270 ϕ $\times$ 750L $\times$ 7PCS	270 ϕ $\times$ 900L $\times$ 7PCS
	PNEUMATIC ROLLER (m/m)	140 ϕ $\times$ 360L $\times$ 1PC	140 ϕ $\times$ 410L $\times$ 1PC	140 ϕ $\times$ 560L $\times$ 1PC	140 ϕ $\times$ 710L $\times$ 1PC	140 ϕ $\times$ 860L $\times$ 1PC
HOT OVEN STRETCHING DEVICE	LENGTH (m/m)	400 W $\times$ 3000 L	450 W $\times$ 3000 L	600 W $\times$ 3000 L	750 W $\times$ 3000 L	900 W $\times$ 3000 L
	BLOWER	2 HP BLOWER $\times$ 2	2 HP BLOWER $\times$ 2	2 HP BLOWER $\times$ 2	2 HP BLOWER $\times$ 2	3 HP BLOWER $\times$ 2
	HEATER CAPACITY	16 kW	18 kW	22 kW	25 kW	35 kW
	AUTO-THERM CONTROL	1 SET	1 SET	1 SET	1 SET	1 SET
TAKE-OFF UNIT B	DRIVING MOTOR	5 HP	7 1/2 HP	10 HP	20 HP	25 HP
	TAKE-OFF SPEED	40 ~ 160 m/min	40 ~ 160 m/min	40 ~ 160 m/min	40 ~ 160 m/min	40 ~ 160 m/min
	TAKE-OFF ROLLER (m/m)	270 ϕ $\times$ 400L $\times$ 7PCS	270 ϕ $\times$ 450L $\times$ 7PCS	270 ϕ $\times$ 600L $\times$ 7PCS	270 ϕ $\times$ 750L $\times$ 7PCS	270 ϕ $\times$ 900L $\times$ 7PCS
	PNEUMATIC ROLLER (m/m)	140 ϕ $\times$ 360L $\times$ 1PC	140 ϕ $\times$ 410L $\times$ 1PC	140 ϕ $\times$ 560L $\times$ 1PC	140 ϕ $\times$ 710L $\times$ 1PC	140 ϕ $\times$ 860L $\times$ 1PC
HOT AIR ANNEALLING DEVICE	LENGTH (m/m)	400 W $\times$ 4500 L	450 W $\times$ 4500 L	600 W $\times$ 4500 L	750 W $\times$ 4500 L	900 W $\times$ 4500 L
	BLOWER	2 HP BLOWER $\times$ 2	2 HP BLOWER $\times$ 2	2 HP BLOWER $\times$ 2	2 HP BLOWER $\times$ 2	3 HP BLOWER $\times$ 2
	HEATER CAPACITY	16 KW	18 KW	18 KW	20 KW	30 KW
	AUTO-THERM CONTROL	2 SETS	2 SETS	2 SETS	2 SETS	2 SETS
TAKE-OFF UNIT C	DRIVING MOTOR	3 HP	5 HP	7 1/2 HP	10 HP	15 HP
	TAKE-OFF SPEED	40 ~ 160 m/min	40 ~ 160 m/min	40 ~ 160 m/min	40 ~ 160 m/min	40 ~ 160 m/min
	TAKE-OFF ROLLER (m/m)	270 ϕ $\times$ 400L $\times$ 5PCS	270 ϕ $\times$ 450L $\times$ 5PCS	270 ϕ $\times$ 600L $\times$ 5PCS	270 ϕ $\times$ 750L $\times$ 5PCS	270 ϕ $\times$ 900L $\times$ 5PCS
	PNEUMATIC ROLLER (m/m)	140 ϕ $\times$ 360L $\times$ 1PC	140 ϕ $\times$ 410L $\times$ 1PC	140 ϕ $\times$ 560L $\times$ 1PC	140 ϕ $\times$ 710L $\times$ 1PC	140 ϕ $\times$ 860L $\times$ 1PC
WINDING UNIT	TYPE	MSW & MPW	MSW & MPW	MSW & MPW	MSW & MPW	MSW & MPW
	NO. OF SPINDLES	85	130 (65 $\times$ 2)	210 (105 $\times$ 2)	160 (80 $\times$ 2)	160 (80 $\times$ 2)
	WINDING MOTOR	3 kg/cm $\times$ 85	3 kg/cm $\times$ 130	3 kg/cm $\times$ 210	3 kg/cm $\times$ 160	3 kg/cm $\times$ 160
	TRAVERSE MOTOR	2 HP HYDRAULIC POWER UNIT $\times$ 1			2 HP HYDRAULIC POWER UNIT $\times$ 2	
	WASTE ROLL DRIVE	30 kg/cm $\times$ 1	30 kg/cm $\times$ 1	30 kg/cm $\times$ 1	30 kg/cm $\times$ 1	30 kg/cm $\times$ 1
SHIPPING DATA	DIMENSION (L $\times$ W $\times$ H) (M)	24.0 $\times$ 2.5 $\times$ 2.5	28.0 $\times$ 2.5 $\times$ 2.5	32.0 $\times$ 2.5 $\times$ 2.5	40.0 $\times$ 6.5 $\times$ 2.5	40.0 $\times$ 6.5 $\times$ 3.5
	TOTAL CONTAINER	40 $\times$ 1, 20 $\times$ 1	40 $\times$ 1, 20 $\times$ 1	40 $\times$ 2	40 $\times$ 2, 20 $\times$ 1	40 $\times$ 3
OPTIONAL DEVICE	NON-STOP SCREEN CHANGER, DOSING UNIT, HMI, PRESSURE GAUGE, GEAR PUMP, LINE SPEED SYNCHRONIZED, WASTE COLLECTOR, DRYER, CHILLER					



MPW-PRIN TYPE WINDING UNIT



MSW FLANGE TYPE WINDING UNIT (MIDDLE SIZE)

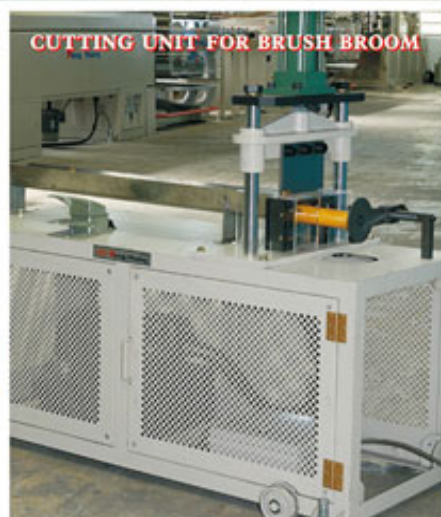


MCW CHEESE TYPE WINDING UNIT



MSW FLANGE TYPE WINDING UNIT (JUMBO SIZE)

KS-MF75
MONOFILAMENT MAKING MACHINE
WINDER FOR BRUSH / BROOMKS-MF75
MONOFILAMENT
MAKING MACHINESTANDARD MSW FLANGE
TYPE WINDING UNIT



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