

# **Full Commitment in Achieving a Lucrative Joint Harvest**





# **ABOUT PARTICO**

#### 關於禾蘴



Partico is convinced that a curricular economy system which uses high-tech recycling engineering to recycle and reuse plastic waste can effectively reduce the impact of plastic pollution on the environment, thereby achieving a balance between manufacturing and ecology; a win-win situation for all as well as sustainable co-existence. To accelerate the operation of a circular economy, Partico serves the global market with its PP/PE/PET pelletizer recycling machine through its rich experience in the recycling supply chain, its understanding of the various applications of different material properties and its keen observation of the market.

禾蘴相信,藉由高科技的回收工 程,將廢塑料導入回收再利用的 循環經濟系統,可有效降低廢塑 對環境的污染,同時達到製造與 生態的平衡,具體實現多贏共生 的永續生機。為能加速循環經濟 的運作, 禾蘴在回收生產鏈累積 豐富經驗,掌握物料的多元應用 特性,以及敏銳的市場觀察力, 以PP/PE/PET回收造粒設備服務 全球市場。

#### **Dedication to** R&D, Competent Expertise

We are dedicated to R&D in acquiring higher levels of achievement. To maintain our position as a leading manufacturer of plastic recycling equipment, we have enhanced professional expertise by honing our skills from manufacture to application.

#### 堅持研發,成就專業

我們堅持研發,致力達到 一個更高的水準。為了位 居塑料回收再生設備的領 導地位,從應用端到製造 端的淬鍊中蓄積能量,成 就專業!



### **HF-FTO 3 in 1 SERIES**

3 in 1 Extrusions Pelletizing

三合一塑膠廢料再生製粒機



#### HF-FTO series

Mainly apply to fluffy recycled plastic scrap, washing and pelletizing field, it could be a tailor made recycled processing solution for customers.

With regards to the different features of materials, including film, fiber, sheets recycling, and we supply high output single screw recycling line equipped with forced feeding unit. In addition, we can design different production lines to solve each of your problems.

主要應用於蓬鬆的廢塑膠回收,經由破碎、擠出過 邁、造粒,為客戶提供客製化的廢塑膠回收解決方 案。依物料特性差異,包括了針對薄膜、纖維、粉 碎塊料、粉碎片材回收再利用,要求高產量的強制 入料規劃單螺桿造粒生產線,以符合客戶生產需求 為目標。

| Type 型號 | Output 產能/每小時  | Shredding 切碎機 | Extruder 押出機 |
|---------|----------------|---------------|--------------|
| FTO-55  | 40-70 KG/HR    | 15-18 KW      | 18-30 KW     |
| FTO-75  | 100-180 KG/HR  | 30-37 KW      | 30-45 KW     |
| FTO-90  | 250-320 KG/HR  | 45-55 KW      | 55-75 KW     |
| FTO-105 | 350-450 KG/HR  | 55-75 KW      | 90-110 KW    |
| FTO-125 | 520-650 KG/HR  | 75-90 KW      | 150-187 KW   |
| FTO-145 | 650-850 KG/HR  | 90-110 KW     | 225-260 KW   |
| FTO-165 | 900-1100 KG/HR | 110-130 KW    | 260-300 KW   |







程 foaming and crushing edge material / PE發到新發證料 PE crushing tablets / PE粉碎片







#### Applications:

- · PET Film, PET Bottle Chip, Chemical Fiber
- · PA Nylon Fiber
- · PE / LLDPE / LDPE / HDPE Film
- · Foam Material
- (Non-chemical Cross-linking) · PP / BOPP Film PP Woven Bag,
- Non-woven Cloth, Plastic Strips, Fishing Nets
- · PET膜PET瓶碎片、化學纖維
- · PA尼龍纖維
- · PE / LLDPE / LDPE / HDPE膜
- · 發泡材料(非化學交聯)
- · PP / BOPP薄膜PP編織袋 無紡布、塑料條、漁網

### **HF-FTO VACUUM SERIES**

PET Extrusions Pelletizing line

PET押出製粒設備



#### HF-FTO VACUUM series

The subject machine line (machine system) is mainly applied to the processing of PET crushed chips recycled from PET bottles. By means of vacuum degassing system to remove the water and impurities, then go through the melting extrusion, filtering and granulating process to tailor made the complete PET recycling solutions for you.

此機型主要應用於PET瓶片粉碎料,藉由真空系統 來抽除水份與不純物,減少水份對PET加工時的影 響,經過熔融押出、過濾、造粒,為您打造最完整 的造粒方案。



PET Flakes / PET底片

| Type 型號  | Output 產能/每小時   | Diameter 螺桿直徑 | Shredding 切碎機 | Extruder 押出機 |
|----------|-----------------|---------------|---------------|--------------|
| FTO-135V | 600-750 KG/HR   | 135 mm        | 90-110 KW     | 150-187 KW   |
| FTO-150V | 800-1000 KG/HR  | 150 mm        | 110-130 KW    | 187-225 KW   |
| FTO-165V | 1000-1200 KG/HR | 165 mm        | 130-150KW     | 300-337 KW   |
|          |                 |               |               |              |

## **HF-TS SERIES**

# Pelletizing Extrusions (Twin Screw)

雙螺桿押出製粒設備



#### HF-TS series

Mainly apply in the thermal polymer compounding field, and we offer customized compounding solutions for any requests.

We supply the twin screw compound process with an appropriate dosing system in order to create a high quality output, and we can design a production line to meet the needs of customers based on the differences of materials.

主要應用於熱塑性聚合物混料領域,並對於任何要求提供客製化的混料解決方案。我們在雙螺桿混料加工上提供適合的計量添加系統,以便創造高品質的輸出,我們也可以針對不同的材料,設計滿足客戶要求的回收造粒生產線。

| Output 產能/每小時  | Screw Diameter 螺桿直徑  | Extruder 押出機   |
|----------------|--|--|
| 15-50 KG/HR    | 30 mm  | 7.5-18 KW  |
| 120-220 KG/HR  | 41 mm  | 56-93 KW   |
| 230-500 KG/HR  | 57 mm  | 93-225 KW  |
| 350-750 KG/HR  | 76 mm  | 130-260 KW   |
| 750-1200 KG/HR | 91 mm  | 260-370 KW   |
|                | 15-50 KG/HR<br>120-220 KG/HR<br>230-500 KG/HR<br>350-750 KG/HR | 15-50 KG/HR 30 mm<br>120-220 KG/HR 41 mm<br>230-500 KG/HR 57 mm<br>350-750 KG/HR 76 mm |

# **HF-S SERIES**

# Pelletizing Extrusions (Single Screw)

單螺桿押出製粒設備



### HF-S series

Mainly apply in the thermal polymer compounding field, and we can design a product ion line to meet the needs of customers in the pelletizing, plate, film, and pipe extrusion.

廣泛應用於各類熱塑性塑膠擠出加工成型,可搭配 客戶加工需求規劃設計,於造粒、製板、製模、製 管領域運用。

| Type 型號 | Output 產能/每小時   | Screw Diameter 螺桿直徑 | Motor 主機馬達 |
|---------|-----------------|---------------------|------------|
| S-40    | 30-50 KG/HR     | 40 mm               | 15-22 KW   |
| S-55    | 30-60 KG/HR     | 55 mm               | 22-37 KW   |
| S-75    | 100-160 KG/HR   | 75 mm               | 45-56 KW   |
| S-90    | 200-300 KG/HR   | 90 mm               | 75-112 KW  |
| S-105   | 300-400 KG/HR   | 105 mm              | 90-130 KW  |
| S-125   | 500-600 KG/HR   | 125 mm              | 150-187 KW |
| S-145   | 600-800 KG/HR   | 145 mm              | 225-300 KW |
| S-165   | 1000-1150 KG/HR | 165 mm              | 300-375 KW |
|         |                 |                     |            |

## **Granulation System**

切粒系統

## Water Ring 水環(模面)

Mainly used for plastic materials such as LDPE, HDPE, PP etc.

主要用於LDPE、HDPE、PP等塑料。



### Pelletizer 切粒機

Suitable for most plastic materials.

大部份塑料都適用



Mainly used for plastic materials such as PET, PA, PC etc.

主要用於PET、PA、PC等塑料。





### Underwater 水下(模面)

Mainly used for plastic materials such as PP, TPU, TPR, TPE etc.



# Filtering System

過濾設備

### Back Flush 反洗式



## **Double Plates 雙板**



## **Double Pistons 雙柱**







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